

LIQUID-CONDUCTING ELECTRICAL HOUSEHOLD APPLIANCE

[001]The present invention relates to an electrical household appliance comprising a chamber which is at least partially filled with liquid during operation of the appliance and a pump driven by a motor for sucking out liquid from the chamber. Such a household appliance can in particular be a dishwasher or a washing machine and the pump is a discharge pump which sucks out cleaning liquor from a lower part of the chamber in order to spray it on to items to be cleaned which are located in the chamber or to pump it away from the chamber.

[002]If the quantity of washing liquor in the chamber is too low, unsatisfactory cleaning results are achieved because the pump sucks in air in addition to the cleaning liquor and an adequate liquor pressure for satisfactory cleaning results is not achieved at the pressure output of the pump. If, on the other hand, the quantity of liquor in the chamber is larger than is necessary, this results in uneconomic operation on the one hand because of the unnecessarily high water costs and on the other hand because the energy requirement for heating the liquor to the desired cleaning temperature increases together with the quantity of liquor. It is therefore important to match the quantity of liquor exactly to the requirement. This can be achieved, for example, by installing a flow meter in an inlet pipe of the chamber which monitors the amount of fresh water taken in and shuts off a valve in the inlet pipe when a predetermined amount of water is reached. Such a flow meter is not only costly but it is also unable to match the amount of water taken-in in individual cases to the degree of contamination of the items to be cleaned with the machine. If a dishwasher, for example is loaded with severely contaminated dishes, proteins contained in the contamination can result in substantial foaming of the rinsing liquor with the result that not only rinsing liquor but also foam is sucked out by the pump. In exactly the same way as sucked-in air when the liquor level is too low, the foam prevents the build-up of a sufficiently high pressure at the pump output and thus a satisfactory cleaning effect. The foaming can be counteracted by letting in a larger quantity of water but this is uneconomical if it happens during every cleaning process, as described above. Conventional dishwashers therefore frequently have program buttons which allow a user to select different washing programs with different water usage according to the degree of contamination of the loaded dishes. Since the assessment of the degree of contamination by the user is to a certain extent subjective, and it is easy to forget to use the appropriate selection button, optimal efficiency cannot be ensured in this way.

1 [003] With a machine which is able to individually adapt the amount of water used in each  
2 case to the degree of contamination of the items to be cleaned, it would not only be possible  
3 to increase user friendliness but also to improve the economic efficiency.

4  
5 [004] If the cleaning liquor is severely contaminated, this can result in a blockage of the pump  
6 or its upstream or downstream pipes which blocks the movement of the pump and therefore  
7 the motor. Since in such a case, the motor performs no mechanical work, the entire electrical  
8 power taken up thereby, which is possibly increased under such circumstances compared  
9 with normal operation, is converted into heat which can result in damage or even destruction  
10 of the motor. In principle, it is possible to detect such a blockage using a flow meter of the  
11 aforesaid type connected in series with the pump but as stated above, such a sensor is  
12 costly and it takes up valuable space in the household appliance.

13  
14 [005] It is the object of the invention to provide an electrical household appliance of the type  
15 defined initially which allows the recognition of disturbances in the fluid flow through the  
16 pump using simple, inexpensive and reliable means.

17  
18 [006] The object is achieved by an electrical household appliance having the features of  
19 claim 1.

20  
21 [007] The invention assumes that a fixed relationship exists between the rotational speed and  
22 power of the motor, which is substantially determined by the design of the pump and the flow  
23 resistances of pipes through which the pump pumps the liquid. Upward or downward  
24 deviations from this relationship which can be determined empirically for a given model of  
25 household appliance respectively indicate different types of disturbances. For this reason the  
26 household appliance has a monitoring device for detecting the rotational speed and power of  
27 the motor, for comparing detected values of rotational speed and power with a predefined  
28 characteristic and for signalling an exceptional state if the comparison indicates that the  
29 detected values deviate significantly from the characteristic.

30  
31 [008] If the detected power of the motor for a detected rotational speed is significantly lower  
32 than a power to be expected for the detected rotational speed using the predefined  
33 characteristic, this is an indication that not only liquid but also foam or air are being pumped.  
34 Both problems can be remedied by letting additional water into the chamber of the household  
35 appliance. For this reason, the household appliance has an inlet valve for admitting liquid into  
36 the chamber and a control device which is set up to open the inlet valve when the monitoring

1 device signals a first exceptional state in which the detected power for the detected rotational  
2 speed is significantly lower than a power which is to expected for this rotational speed with  
3 reference to the characteristic.

4  
5 [009] Equivalent to a detected power which is lower than that to be expected for the detected  
6 rotational speed using this characteristic is the detection of a rotational speed which is  
7 significantly higher than that to be expected using this characteristic for a given power.

8  
9 [010] The household appliance can have a plurality of circulating paths via which the liquid  
10 circulated by the pump can be guided as desired, as described in Wegner, Electrical  
11 Household Appliances/Engineering and Service, Verlag Hüthig & Pflaum 2000, for a washing  
12 machine. Since different circulating paths of this type have different flow resistances, the  
13 monitoring device is appropriately set up to use a specific characteristic for the respectively  
14 selected circulating path as the basis for comparison depending on the selected circulating  
15 path.

16  
17 [011] It can also be appropriate to use different characteristics as the basis for comparison in  
18 the course of the working sequence of the household appliance. Thus, for example, in an  
19 initial phase of the working sequence of a dishwasher, a first characteristic can be taken as  
20 the basis assuming that at this time a deviation from the characteristic indicates that the  
21 pump is sucking in air as a result of an inadequate amount of liquor. In a later phase of the  
22 sequence, in particular if the amount of liquor has already been adjusted using the afore-  
23 mentioned first characteristic, a deviating characteristic of power and rotational speed can be  
24 used to detect foam formation.

25  
26 [012] If the monitoring device signals a second exceptional state in which the power detected  
27 together with a detected rotational speed is significantly higher than is to be expected using  
28 the predefined characteristic, this can indicate a fault in the movement of the motor. In this  
29 case, it can be provided that the control device interrupts the working sequence of the  
30 household appliance to protect the motor or that it delivers a warning signal to request a user  
31 to take countermeasures to protect the motor.

32  
33 [013] It is known per se to connect a filter for collecting impurities in the pump liquid before  
34 the inlet to the pump. An elevated power of the motor in relation to the rotational speed can  
35 also indicate a blockage of this filter so that an appropriate reaction of the control device to

1 an elevated power detected by the monitoring device can be to control or instigate cleaning,  
2 in particular a flushing of this filter.

3  
4 [014] A synchronous motor is preferably used as the motor in the household appliance  
5 according to the invention. Such a motor allows its rotational speed to be detected  
6 comparatively simply merely by monitoring the time behaviour of the electromotive force in  
7 the windings of the motor, i.e. the currents or voltages occurring at the motor so that  
8 expensive and space-consuming sensors are not required on the motor or the pump to  
9 determine the rotational speed.

10  
11 [015] The armature of the motor is preferably located in a pump chamber of the pump. Such  
12 an armature, also known as a wet armature can dispense with a seal on the shaft between  
13 the armature and the pump where friction losses could occur to a degree which cannot be  
14 accurately monitored. This design of armature thus allows the mechanical power delivered by  
15 the pump to be determined particularly accurately from the electrical power taken up by the  
16 motor.

17  
18 [016] Further features and advantages of the invention are obtained from the following  
19 description of exemplary embodiments with reference to the appended figures.

20  
21 [017] In the figures:

22  
23 [018] Fig. 1 shows a schematic section through a dishwasher according to the invention;  
24

25 [019] Fig. 2 is a block diagram of the motor of the circulating pump of the dishwasher from  
26 Fig. 1 as well as its supply electronics;  
27

28 [020] Fig. 3 shows example of the rotational speed-power characteristics forming the basis of  
29 the motor controller; and  
30

31 [021] Fig. 4 shows a section through an assembly which combines the pump, the motor and  
32 the supply electronics.  
33

34 [022] Figure 1 shows a schematic section through a dishwasher comprising a washing  
35 chamber 1 in which baskets 2 and 3 are located in a usual manner such that they can be  
36 pulled out guided on rails. Located in a recess at the bottom of the washing chamber 1 is a

1 washing water filter 4 through which a pump 5, which is explained in further detail  
2 subsequently with reference to Fig. 2, sucks washing water to supply rotatably mounted  
3 nozzle arms 6, 7 which are mounted respectively underneath the baskets 2, 3 to spray the  
4 items to be washed contained therein. A directional valve 8 located between the output of the  
5 pump 5 and the nozzle arm 6 or 7 is periodically switched by a microcontroller 31 (see Fig. 2)  
6 between the position shown in the figure in which lower nozzle arm 7 is supplied with  
7 washing water via a pipe 13 and a position in which the upper nozzle arm 6 is supplied via a  
8 pipe 12.

9  
10 [023] Naturally, in a simpler configuration the valve 8 could also be omitted so that both  
11 nozzle arms 6, 7 are supplied at the same time. In this case, however, both pipes 12, 13  
12 must be filled with water at the same time during operation of the nozzle arms 6, 7 so that the  
13 overall amount of water required for washing is greater than that during alternating operation  
14 of the spray arms 6, 7 using the valve 8.

15  
16 [024] An inlet valve 10 also controlled by the microcontroller 31 is used for the controlled  
17 admission of fresh water into the washing chamber via a fresh water pipe 11.

18  
19 [025] The pump 5 is driven by a brushless DC motor 9 which is supplied with energy by a  
20 supply electronics block 20. The motor 9 and the supply electronics block 20 are shown in  
21 greater detail in a block diagram in Fig. 2. The motor 9 has three stator windings, designated  
22 as U, V, W which are connected in a star configuration here. The supply electronics block 20  
23 comprises a mains rectifier 21 which delivers an intermediate DC voltage. This intermediate  
24 DC voltage supplies three phases of an AC/DC inverter 22, each comprising two switches  
25 connected in series SU1, SU2 or SV1, SV2 or SW1, SW2, each in the form of a power  
26 transistor with parallel suppressor diode. The point between two switches of each phase is  
27 connected to the allocated winding U, V or W of the motor. The state, open or closed, of each  
28 switch is controlled by a switch pattern generator 23 which receives a representative signal  
29 for the instantaneous phase  $\phi$  of the motor shaft from a phase detector 24 and using this  
30 phase signal determines the current supplied to the stator windings U, V, W of the motor 9 so  
31 that the magnetic field generated by the stator windings U, V, W in the motor 9 has a certain  
32 advance in front of the phase of its armature and drives this.

33  
34 [026] The phase detector 24 can be formed by one or more magnetic field sensors such as  
35 Hall sensors which are exposed to the magnetic field of the armature or of rotating magnets  
36 coupled to the armature. This is preferably a purely electronic phase detector as described in



1 US-A-5859520, for example, which evaluates a zero crossing point of the electromotive force  
2 induced by the magnetic field of the armature in a temporarily current-free winding U, V or W  
3 of the motor in order to deduce the phase  $\phi$  of the armature therefrom.

4  
5 [027] The phase signal delivered by the phase detector 24 is also received by a rotational  
6 speed measuring circuit 25 which determines the rotational speed  $n$  of the motor 9 by  
7 forming a time derivative, measuring the period or similar.

8  
9 [028] The rotational speed measuring circuit 25 delivers a representative signal for the  
10 detected rotational speed  $n$  to a monitoring circuit 26.

11  
12 [029] A current measuring circuit 27 has two inputs which are connected to the two terminals  
13 of a measurement resistor 28 which is connected in series with the AC/DC inverter 22  
14 between the output terminals of the mains rectifier 21. The current flowing through the  
15 measurement resistor 28 is thus the sum of the currents flowing through the three phases of  
16 the AC/DC inverter 22 and is therefore proportional to the electrical power taken up by the  
17 motor 9 provided that the intermediate circuit voltage at the output of the rectifier 21 is  
18 constant. Accordingly, the voltage difference between the two input terminals of the current  
19 measuring circuit 27 is also proportional to the input electric power. The current measuring  
20 circuit 27 delivers a digital signal representative for this power to the monitoring circuit 26.

21  
22 [030] A read-only memory 29 connected to the monitoring circuit 26 stores a plurality of  
23 rotational speed-power characteristics which each describe a relationship between the  
24 rotational speed  $n$  and the input electric power  $P$ , each corresponding to a normal operation.  
25 These characteristics which particularly depend on the shape and flow cross section of the  
26 paths via which the washing water is pumped have been determined in advance on a  
27 prototype of the dishwasher. Figure 3 shows two such characteristics, designated as C1 and  
28 C2, where C2 corresponds to a higher flow resistance than C1 such as that which occurs  
29 during operation of the upper spray arm 6 because the pump head to be overcome is greater  
30 than in the case of the lower spray arm 7. The monitoring device 26 in each case selects a  
31 characteristic allocated to the current position of the directional valve 8, e.g. in the position of  
32 the directional valve 8 shown in Fig. 1, the characteristic C1, reads from the read-only  
33 memory 29 the theoretical power value corresponding to an actual rotational speed delivered  
34 by the rotational speed measuring circuit 25 according to this characteristic C1 and compares  
35 this with an actual power calculated using a current intensity delivered simultaneously by the  
36 current measuring circuit 27. If the actual power differs from the theoretical power by more

1 than a permissible amount, the monitoring circuit 26 generates a fault indication which is  
2 delivered to an automatic programming system 30 and which specifies the direction of the  
3 deviation.

4  
5 [031] If the measured power is significantly lower than the theoretical power, i.e. if the pair of  
6 values of the actual rotational speed and power lies in the ascendingly hatched area of the  
7 diagram in Fig. 3, this means that the pump 5 is not only sucking in water but also foam or  
8 air. If this state is detected on first switching on the pump 5 after admitting water at the  
9 beginning of a washing process, this can be attributed to the fact that the quantity of water in  
10 the washing chamber 1 is not sufficient. The automatic programming system 30 thereupon  
11 opens the inlet valve 10 to admit fresh water into the washing chamber 1 until the monitoring  
12 device 26 stops indicating the fault or until a predefined time interval has elapsed. If the fault  
13 indication has not yet disappeared after this time interval has elapsed, the automatic  
14 programming system 30 shuts the inlet valve 10 and interrupts the washing process in order  
15 to prevent the washing chamber 1 being overfilled with water as a result of a detection error.  
16 At the same time, the automatic programming system 30 activates a display light (not shown)  
17 on the housing of the dishwasher to indicate a fault to the user.

18  
19 [032] If a motor power which is too low in relation to the rotational speed is only detected at a  
20 later time in the washing program after adding the rinsing agent, the fault is not generally  
21 attributable to the water level being too low from the start but to strong foaming which results  
22 in foam being sucked into the pump. In order to reduce the foam, the automatic programming  
23 system 30 likewise opens the inlet valve 10 but only for a predetermined short time. The  
24 washing process can then be continued, the automatic programming system 30 then ignoring  
25 the fault indication for a predetermined time interval to give the foam the opportunity to  
26 dissolve during operation or operation of the machine is interrupted for a few minutes to allow  
27 the foam to dissolve.

28  
29 [033] If the fault signal of the monitoring circuit 26 indicates that the power of the motor 9 is  
30 too high for the measured rotational speed, in most cases a blockage of the filter 4 is the  
31 cause. In this case, the automatic programming system 30 interrupts the washing process  
32 and indicates an unscheduled interruption of the washing program by means of a signal light  
33 on the appliance housing. If the filter 4 is of the self-cleaning type, the pumping away of the  
34 washing water after interruption of the program can be sufficient to clean the filter 4 so that a  
35 user merely needs to re-start the machine. Otherwise, he must clean the filter 4 himself  
36 before re-starting the machine.

1  
2 [034] In principle it is possible to implement all the afore-mentioned components 23 to 30,  
3 possibly with the exception of the measurement resistor 28 in a common microcontroller. In  
4 the diagram in Fig. 2 a microcontroller 31 symbolised as a dashed frame comprises the  
5 components 23 to 27 and 29; the automatic programming system 30 which not only controls  
6 the pump 5 but also components remote therefrom such as the directional valve 8, heating  
7 devices(not shown), inlet and outlet valves and processes user commands, is spatially  
8 separate from the microcontroller 31.

9  
10 [035] A preferred configuration of an assembly comprising the microcontroller 31, the motor 9  
11 and the pump 5 is shown in sectional view in Fig. 4.

12  
13 [036] The pump 5 is a vane pump comprising a housing consisting of a front housing shell 41  
14 and a pot-shaped shield 42 which define a one-part pump chamber. The pump chamber  
15 contains an impeller 43 and an armature 44 of the brushless DC motor 9 engaging in the pot-  
16 shaped recess of the shield 42. The impeller 44 is immersed in the liquid pumped by the  
17 pump and cooled thereby. The stator 45 of the motor 9 is mounted on a housing shell 46 in  
18 which a plate 47 is anchored, which carries the microcontroller 31 and the measurement  
19 resistor 28. The assembly comprising housing shell 46 and stator 45 is outwardly inverted  
20 over the shield 42 in the manner of a cup.

21  
22 [037]  
23  
24